


Safety Warning

This Service Manual will alert you to certain procedures that must be done very carefully. If you ignore this information, you could . . .

- Injure yourself or people around you
- Injure the boat operator, boat passengers, or people around the boat
- Damage the *Volvo Penta* product or its systems

Understand the following symbols before proceeding:

 Safety Warning	Alerts you to the possibility of danger and identifies information that will help prevent injuries.
Note	Identifies information that will help prevent damage to machinery.
Important	Appears next to information that controls correct assembly and operation of the product.

This Service Manual is written for qualified, factory-trained service technicians familiar with the use of *Volvo Penta* or **OMC** Service Tools.

This Service Manual tells you how to correctly maintain and service the *Volvo Penta* product and its systems. When correctly serviced, the *Volvo Penta* product will be reliable and safe to operate.

When *Volvo Penta* or **OMC** Service Tools are called for, use them. Where mentioned, the tools are required to perform the service procedure.

If you use procedures or service tools that are not recommended in this manual, YOU ALONE must decide if your actions might injure people or damage the *Volvo Penta* product.