

7-10 ENGINE BOTTOM END

Stator

- Install the stator assembly on the magneto cover, noting the following.
- Apply water resistant grease [A] to the grommet [B] and put it as shown [C].
- Install the grommet plate [D] so as not to bite the stator lead [E] between the plate and cover.
- Apply a non-permanent locking agent to the grommet plate mounting bolts [F] and torque them.

Torque - Grommet Plate Mounting Bolts: 8.8 N·m (0.9 kg·m, 78 in·lb)

- Be sure the shims [G] is in position and apply a non-permanent locking agent to the stator mounting bolts [H] and torque them.

Torque - Stator Mounting Bolts: 12 N·m (1.2 kg·m, 104 in·lb)

