

DRIVE BELT

APPLICATION CHART

MODEL	PART NUMBER	MINIMUM WIDTH (wear limit) mm (in)
All 593 HO engine equipped models	417 300 197	33.35 (1.313)
All 793 engine equipped models	417 300 166	34.70 (1.366)

INSPECTION

Inspect belt for cracks, fraying or abnormal wear (uneven wear, wear on one side, missing cogs, cracked fabric). If abnormal wear is noted, probable cause could be pulley misalignment, excessive RPM with frozen track, fast starts without warm-up period, burred or rusty sheave, oil on belt or distorted spare belt.

Check drive belt width. Replace the drive belt if width is under minimum recommended width (see table above).

CHECKING NEUTRAL FUNCTION

⚠ WARNING
Always check neutral function when servicing.

Apply parking brake. Vehicle must be on the ground and on a plane level surface. No one should be in front of vehicle.

Attach vehicle tether cord to your clothing. Stand aside of vehicle, then start engine.

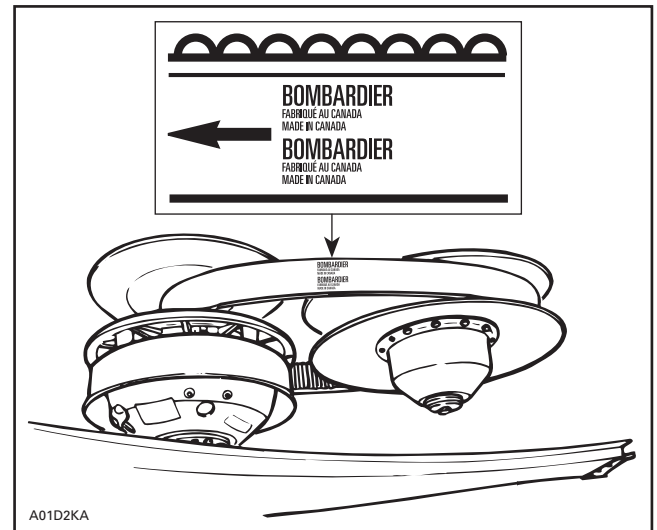
⚠ WARNING
Do not sit on vehicle.

Release parking brake. Vehicle must not creep when engine is idling. Otherwise, make sure that:

- idle speed is as specified
- proper belt is installed
- pulley center-to-center is as specified
- belt deflection is as specified.

ROTATION DIRECTION

The maximum drive belt life span is obtained when the drive belt is installed as shown. This will ensure that correct direction of rotation is respected.



CORRECT